## Mg0-Zn0 复合氧化物催化聚脲与碳酸二烷基酯原子经济反应合成 N-取 代的氨基甲酸酯

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CO2的资源化利用引起了广泛的关注,将其作为碳氧资源转化成能源、材料和化工产品等是当今各国政 府及科学界的重大战略课题。目前,CO2的大规模利用主要集中在替代光气合成脲类化合物和碳酸酯[1]。N-取代氨基甲酸酯在有机合成、医药、农药等领域具有广泛用途,特别是非光气合成异氰酸酯的重要原料。 脲类化合物与碳酸二烷基酯合成N-取代氨基甲酸酯是典型的原子经济性反应,有必要开发一种成本较低、 活性较高的多相催化剂体系。这里,在无催化剂的情况下,我们利用脂肪二胺与CO2成功合成了聚脲化合物。 然后,在MgO-ZnO复合氧化物催化剂作用下,聚脲与碳酸二烷基酯反应,高效的合成了N-取代的二氨基甲 酸酯, Scheme 1。催化剂可以重复使用多次而活性基本不变,而且对合成不同的N-取代氨基甲酸酯也表现 出很好的催化活性。

Scheme 1 The transformations between urea, carbonate and carbamates derived from amine and CO2

关键词: 二氧化碳; 聚脲; 碳酸二烷基酯; 氨基甲酸酯; 原子经济

## 参考文献

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## Atom economy synthesis of N-substituted carbamate from dialkyl carbonate and polyurea with CO<sub>2</sub> over MgO-ZnO catalyst

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An effective route for the atom economy synthesis of N-substituted carbamate from dialkyl carbonate and polyurea based on diamine and CO2 was presented. The polyurea derivatives could be effective synthesis from aliphatic diamine and CO2 in the absence of any catalyst. Several metal oxide catalysts were tested for the synthesis of N-substituted dicarbamates from dialkyl carbonate and polyurea derivatives. The MgO-ZnO catalyst showed a good performance for this reaction and could be reused for five times without obvious deactivation.